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# STONE FOREST INSTRUCTIONS

Fountain Installation Kit, 44" Square

44" square  $\times$  11"H Holds 60 gallons of water and up to 3000 lbs of weight

Kit includes: 4 black top plates, 1 gray plate, 8 supports, 4 pump access covers, square basin.

- 1. Get your shovel out, dig and level out a hole 10" deep, 29" square at the bottom, and sloping to 37" square at the top. Ensure that the ground at the bottom is level and solid (we used play sand from the hardware store in the bottom of the hole to create a nice "level" surface).
- 2. Place the basin into the hole, with the power cord cut-out facing toward the power source. Level, moving earth or sand around if necessary.
- 3. Insert the 8 supports into the 8 support holes.
- 4. Place the center plate (gray) onto the supports, pressing firmly to ensure full installation.
- 5. Cut a length of tubing long enough to reach from the bottom of the basin to the top of the water feature. Run the tubing through the center hole in the top of the center plate and connect it to the pump outlet fitting. Last page of this document illustrates the hose we make.
- 6. Install the 4 top plates. On the side nearest the power supply, run the pump power cord out the cord gap, under the edge of the top plate, and through the cord cut-out.
- 7. Install the 4 access covers, ensuring that the cut-out in each faces outward.
- 8. Place your Stone Forest water feature on top of the basin in the center, where the 4 top plates meet. Level the fountain using plastic shims.
- 9. Put the hosing through the center cord-drilled hole in the fountain stone. You'll notice that there is space left around the 1.25" drilled hole and the either 1/2" or 5/8" diameter flexible garden hose that connects to your pump below. To fill the space around the hose and fit it snugly into the top of the core-drilled hole, we wrap the top part of the hose with a strip of pond liner and electrical tape (see last page for reference).
- 10. Cover the top of the reservoir with smooth river pebbles (or whatever you choose to use to conceal the basin). For this kit, we usually recommend Qty (6) 75-lb bags of the dark river pebbles.
- 11. Fill your reservoir with water, plug the pump in, and VOILA! Grab a lounge chair and prepare to be relaxed by the soothing sounds of your new fountain.

## DISAPPEARING WATER FEATURE BASIN

### INTRODUCTION

This instruction sheet provides you with the information required to safely own and operate your basin Retain these instructions for future reference.

The basin you have purchased is of the highest quality workmanship and material, and has been engineered to give you long and reliable service. This product is carefully tested, inspected, and packaged to ensure safe delivery and operation. Please examine your items carefully to ensure that no damage occurred during shipment. If damage has occurred, please contact the place of purchase. They will assist you in replacement or repair, if required.

READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO INSTALL, OPERATE, OR SERVICE THIS PRODUCT. KNOW THE PRODUCT'S APPLICATION, LIMITATIONS, AND POTENTIAL HAZARDS. PROTECT YOURSELF AND OTHERS BY OBSERVING ALL SAFETY INFORMATION. FAILURE TO COMPLY WITH THESE INSTRUCTIONS COULD RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE!

# 12-Month Limited Warranty

This warranty covers manufacturing defects for 12 months from the date of purchase. It applies to normal use of the basin for its intended purpose.

#### Coverage Details:

- The warranty includes defects in materials and workmanship during normal use.
- If a part is found to be defective, we will replace it.

#### **Exclusions:**

- It does not cover damage resulting from misuse, neglect, or failure to follow installation instructions
- The warranty does not cover labor or shipping charges for returning the product, nor does it cover costs related to installation or removal



#### DFB44

#### **INSTALLATION (DFB44)**

Refer to Figure 2 and the following instructions to install the DFB44 basin:

- Dig a hole 10" deep, 29" square at the bottom, and sloping to 37" square at the top. Ensure that the ground at the bottom is level and solid.
- 2. Place the basin into the hole.
- 3. Insert the 8 supports into the 8 support holes.
- Place the center plate (gray) onto the supports, pressing firmly to ensure full installation.
- 5. Place the pump into the basin.
- 6. Cut a length of tubing long enough to reach from the bottom of the basin to the top of the water feature.
- 7. Run the tubing through the center hole in the top of the center plate and connect it to the pump outlet fitting.
- 8. Install the four top plates. On the side nearest the power supply, run the pump power cord out the cord gap, under the edge of the top plate, and through the cord cut-out.
- Install the four access covers, ensuring that the cut-out in each faces outward.
- Refer to the water feature owner's manual to complete the installation.

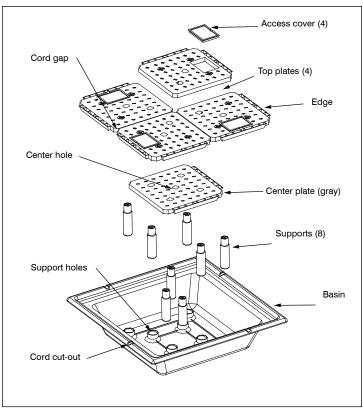
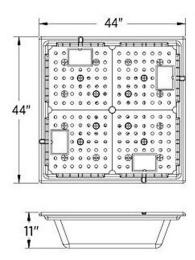
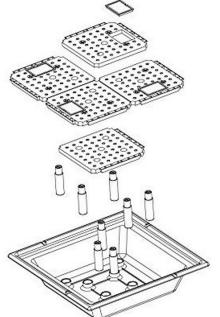


Figure 2- DFB44

# 44" Square Fountain Installatin Kit













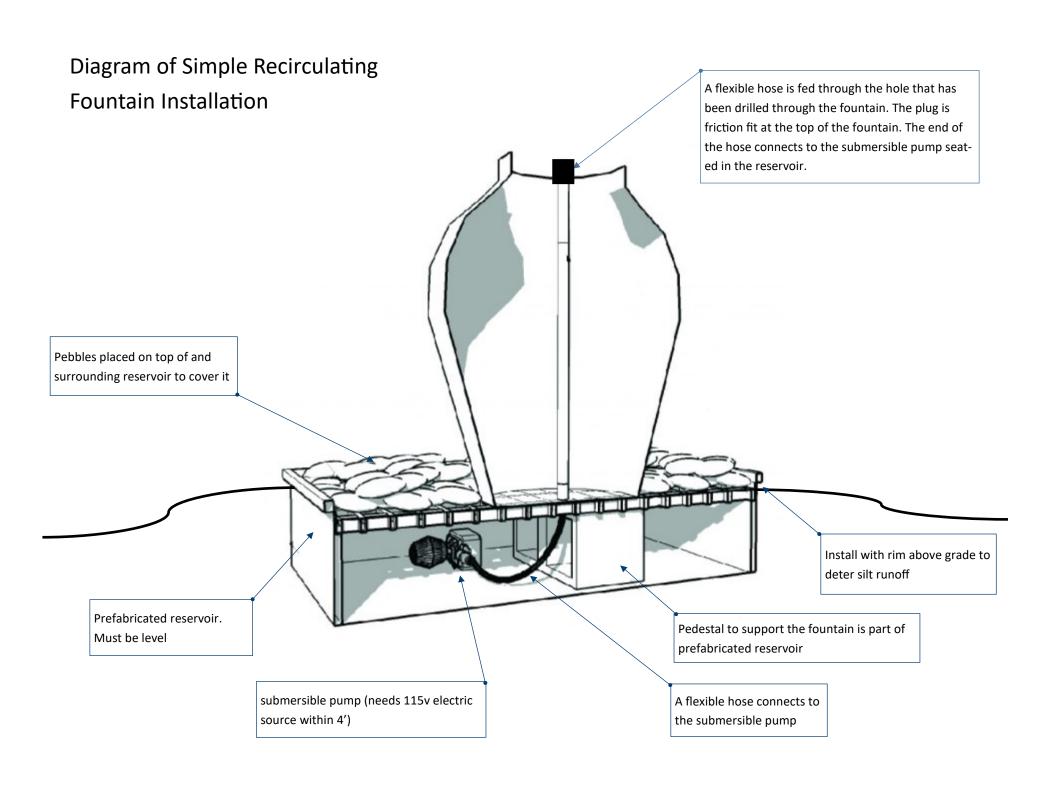
















Supplied hose

Instructions to connect the hose to the submersible pump for your fountain:

- Make sure that your fountain is in place and ready.
- Take the provided hose and feed it down through the center drilled hole in the stone fountain. The hole is approximately 1.25" in diameter, which will leave space around the hose. There is a plug on one end which will friction fit at the top of the fountain drilling. Depending on the size of your pump, you will have been supplied either a 1/2" or 5/8" diameter hose.
- We wrap one end of the hose with a strip of pond liner and electrical tape to ensure a tight fit at the top of the drilled hole. If the plug is too small to stay in place, you may need to remove the electrical tape and add some pond liner then retape to increase the diameter.
- Finally, connect the end of the hose in the reservoir to the submersible pump sitting on the floor of the reservoir.



steps to creating the plug end of the hose